



**Certificato numero: 70 R**

*Certificate number*

Si certifica che la Società  
We hereby certify that the Company

## MONCINI INDUSTRIE

**Unità operativa / Branch**

**Via dell'Industria 12/14 - 53035 Monteriggioni loc.Castellina Scalo (SI)**

**E' certificata per la saldatura al livello/Is certified for welding under certification level**

**CL 1**

**in accordo a UNI EN 15085-2 / according to EN 15085-2.**

**Campo di applicazione/Field of application:**

**Componenti di veicoli ferroviari, cassa veicolo.**

*Components of rail vehicles, vehicle body.*

*La presente certificazione è conforme alle linee guida ANSF per il riconoscimento degli Organismi di Certificazione delle Aziende che operano nel settore della saldatura dei rotabili ferroviari o parte di essi in conformità alle norme UNI EN 15085.*

*This certification is according to the ANSF guidelines for the accreditation of Certification Bodies for Companies that are active in the welding of railway vehicles or any part of them in accordance with the UNI EN 15085.*

**Campo di validità, vedi allegato / See annex for range of certification.**

**Coordinatori di saldatura, vedi allegato / See annex for welding coordinators.**

**Prima Emissione / First Issue 18/10/2011**

**Emissione Corrente / Current Issue 31/10/2014**

**Data di Scadenza / Expiry Date 14/10/2017**

**L'Organo  
Deliberante**

*P.I. Giuseppe Perelli*

**Il Direttore Tecnico  
IIS CERT**

*Dott. Ing. Stefano Morra*



SGQ n° 021A PRS n° 021C  
PRD n° 021B SGA n° 033D

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual Recognition Agreement

Il presente certificato è soggetto al rispetto delle condizioni stabilite nel Regolamento IIS CERT QAS 017 R.  
This certificate complies with the terms established by IIS CERT document QAS 017 R.

**IIS CERT Srl Lungobisagno Istria 29 R - 16141 GENOVA - [www.iiscert.it](http://www.iiscert.it)  
Corporate Governance Istituto Italiano della Saldatura**



ANB / ANBCC



ANB / ANBCC

**Allegato al CERTIFICATO N. 70 R***Annex to Certificate No.***Campo di validità / Range of certification:**

<b>Processi *</b> <i>Processes *</i>	<b>Materiali **</b> <i>Materials **</i>	<b>Spessori (mm)</b> <i>Thickness (mm)</i>	<b>Diametri (mm)</b> <i>Diameter (mm)</i>	<b>Note</b> <i>Remarks</i>
135	1.2	1,5 ÷ 30	--	FW
135	1.4	1,5 ÷ 3	--	FW
135	1.4	1,05 ÷ 4,0	--	FW fully mechanized
135	1.4	1,5 ÷ 3,0	--	BW
135	1.2	5,0 ÷ 30	--	BW

\*EN ISO 4063

\*\*CEN ISO/TR 15608

**Coordinatori di saldatura/Welding coordinators:**

<b>Nome e cognome</b> <i>Name and surname</i>	<b>Funzione</b> <i>Function</i>	<b>Livello</b> <i>Level</i>	<b>Tipo qualifica</b> <i>Qualification</i>
DEI Stefano	RWC	A	IIS Approval
MAZZONI Giancarlo	DWC	B	IIS Approval

**Prima Emissione / First Issue** 18/10/2011**Emissione Corrente / Current Issue** 31/10/2014**Data di Scadenza / Expiry Date** 14/10/2017**L'Organo****Deliberante**

P.L. Giuseppe Perelli

**Il Direttore Tecnico****IIS CERT**

Dott. Ing. Stefano Morra

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

The Unit: **MONCINI INDUSTRIE**

Located in: Via dell'Industria 12/14 - 53035 Monteriggioni loc.Castellina Scalo (SI)

Company: **MONCINI INDUSTRIE S.R.L.**

is certified for the product(s):

Strutture di carpenteria metallica, componenti di carrozze ferroviarie,  
Steel Structures, componenti of rail vehicles .

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/393 – Rev. 1

First Issue date: 18 october 2011

Current issue date: 31 october 2014

Date of expiry: 31 october 2017

ANBCC Governing Board Representative

Dott. Ing. Stefano Morra

Scheme Manager

Geom. Emilio Miniussi

ANBCC: IIS CERT srl

Lungobisagno Istria, 29 r – GENOA (ITALY)



SGQ n°021A PRS n°021C  
PRD n°021B SGA n°033D  
Membro di accordi di mutuo  
riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF e ILAC  
Mutual Recognition Agreements

This certificate is subject to the rules established by EWF for the certification of Companies

# EWF Manufacturer Certification System

## SCHEDULE

Extent of validity of EWF Certificate N° 2/IT/393

Rev. 1

**Product standard(s):**

Customer specifications

**Alternative Standard(s) (refer to EN ISO 3834 – 5)**

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**Welding process  
(ISO 4063)**

135

**Parent material groups  
(CEN ISO/TR 15608)**

1.2, 1.4

**Responsible Coordination Personnel:**

<b>Scheme**</b>	<b>Name</b>	<b>Qualification</b>	<b>Job function and level***</b>
ISO 3834	DEI Stefano	IIS Approval	Responsible - Comprehensive
ISO 3834	MAZZONI Giancarlo	IIS Approval	Deputy - Specific

\*\*Specify EN ISO 3834, EMS or SMS

\*\*\* In the case of EN ISO 3834 scheme, the level must be stated in order to comply with EN ISO 14731

**ANBCC Governing Board Representative**



Dott. Ing. Stefano Morra

**Scheme Manager**



Geom. Emilio Miniussi



# INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the IIW  
Manufacturer Certification Scheme according to  
ISO 3834**

Company: MONCINI INDUSTRIE S.R.L.  
The Unit: **MONCINI INDUSTRIE**  
Located in: Via dell'Industria 12/14 - 53035 Monteriggioni loc.Castellina Scalo (SI)

is certified in accordance with

## UNI EN ISO 3834 Part 2

For the product(s): Strutture di carpenteria metallica, componenti di carrozze ferroviarie,  
Steel Structures, componenti of rail vehicles .

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/393 – Rev. 1

First Issue date: 18 october 2011

Current issue date: 31 october 2014

Date of expiry: 31 october 2017



ANBCC Governing Board Representative

Dott. Ing. Stefano Morra

Scheme Manager

Geom. Emilio Miniussi

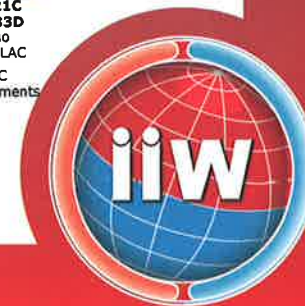
ANBCC: IIS CERT srl  
Lungobisagno Iстриa, 29 r - GENOA (ITALY)



**ACCREDIA**  
L'ENTE ITALIANO DI CERTIFICAZIONE  
SGQ n°021A PRS n°021C  
PRD n°021B SGA n°033D  
Membro di accordi di mutuo  
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Mutual Recognition Agreements



This Certificate is subject to the rules established by IIW  
for the certification of Companies







# IIW Manufacturer Certification Scheme

## SCHEDULE

Extent of validity of IIW Certificate N° 2/IT/393 Rev. 1

**Product standard(s):**

Customer specifications

**Alternative Standard(s) (refer to ISO 3834 – 5)**

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**Welding process  
(ISO 4063)**

135

**Parent material groups  
(ISO/tr 15608)**

1.2, 1.4

**Responsible Coordination Personnel:**

**Name**

DEI Stefano

MAZZONI Giancarlo

**Qualification**

IIS Approval

IIS Approval

**Job function and level\*\*\***

Responsible - Comprehensive

Deputy - Specific

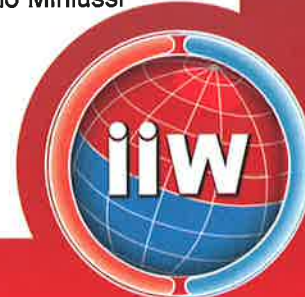
\*\*\* The level must be stated in order to comply with ISO 14731

**ANBBC Governing Board Representative**

Dott. Ing. Stefano Morra

**Scheme Manager**

Geom. Emilio Miniussi



The standards and documents referred in the certificate and schedule are those valid at the time of certification